



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D212-580-041
Job Sheet 204375



Part No: D212-580-041

Job Qty: 2 pcs

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/9/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev:H Removed D2013-3/-4 06-03-22 JLM IPP
REV:I AS PER ECN10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:J 10.11.22 AS PER ECN10-642 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs	12/27/19	12/27/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

fgold
sold

PC

Dart Aerospace Ltd.
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Container No: S243453
Part: D212-580-041
Job No: 204375
Serial No/Batch: S243453
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH92 - 16 Issue 4-16-16 SH975NE

170 QC 4	2 pcs	12/27/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
180 Packaging 3-1 - Stock - B4B 2 pcs		12/27/19	0.00 0.00	QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	2 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DEC 24 2019
				DC - 2 - B4B	
190 QC 21 - FG	2 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DEC 24 2019
				QC 21 - SA - 53	

Part Op 160 - (Pick Kit)
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

DAS
70
9-89

180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D212-580-041
185 - (Document Control) Photocopy bluefile and create labels as per PPP D212-580-041 CHG004
190 - (QC21- Final Inspection - Work Order Release)

013437

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2161-212	Mirror Bracket, 212	2 pcs (1 ea)	160-Packaging 1 - Pick Kit	S214658
D3439-101	Mirror Assembly 8"	4 pcs (2 ea)	160-Packaging 1 - Pick Kit	ST104133x5 S220131
D4164-041	Nut Plate Adapter Assembly	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	S215386
MS20426AD3-4	Rivet	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	FM136449-2
MS27039-1-08	Screw	8 Ea (4 ea)	160-Packaging 1 - Pick Kit	S235222

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	D2161-212	2 3	3	0
	D3439-101	4 6	33	0
	D4164-041	8 12	32	0
	MS20426AD3-4	16 24	1,409	0
	MS27039-1-08	8 12	280	0

Part Specifications

Specifications could not be found.

Plex 12/9/19 10:07 AM Dart.lajeunesse.marie

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
								Completed By			
								Lead hand / Supervisor			
								QC / QA Coordinator			

Change Record

PAGE 1 OF 1

Part Number: D212-580-041

Description: DUAL MIRROR INSTALLATION

[illegible]